

**Product End-of-Life Disassembly Instructions**
**Product Category:** **Networking**
**Marketing Name / Model**
**[List multiple models if applicable.]**

Name / Model #1 Aruba EC-M-H SD-WAN Gateway

**Purpose:** The document is intended for use by end-of-life recyclers or treatment facilities. It provides the basic instructions for the disassembly of HPE products to remove components and materials requiring selective treatment, as defined by Directive 2012/19/EU of the European Parliament and of the Council on Waste Electrical and Electronic Equipment (WEEE).

**1.0 Items Requiring Selective Treatment**

1.1 Items listed below are classified as requiring selective treatment.

1.2 Enter the quantity of items contained within the product which require selective treatment in the right column, as applicable.

Item Description	Notes	Quantity of items included in product
Printed Circuit Boards (PCB) or Printed Circuit Assemblies (PCA)	With a surface greater than 10 sq cm	10
Batteries	All types including standard alkaline and lithium coin or button style batteries	1
Mercury-containing components	For example, mercury in lamps, display backlights, scanner lamps, switches, batteries	0
Liquid Crystal Displays (LCD) with a surface greater than 100 sq cm	Includes background illuminated displays with gas discharge lamps	0
Cathode Ray Tubes (CRT)		0
Capacitors / condensers (Containing PCB/PCT)		0
Electrolytic Capacitors / Condensers measuring greater than 2.5 cm in diameter or height		1
External electrical cables and cords		0
Gas Discharge Lamps		0
Plastics containing Brominated Flame Retardants		0
Components and parts containing toner and ink, including liquids, semi-liquids (gel/paste) and toner	Include the cartridges, print heads, tubes, vent chambers, and service stations.	0
Components and waste containing asbestos		0
Components, parts and materials containing refractory ceramic fibers		0

Item Description	Notes	Quantity of items included in product
Components, parts and materials containing radioactive substances		0

## 2.0 Tools Required

List the type and size of the tools that would typically be used to disassemble the product to a point where components and materials requiring selective treatment can be removed.

Tool Description	Tool Size (if applicable)
Description #1 Phillips Screwdriver	P1 \ P2
Description #2 Nut driver	5mm
Description #3 Pliers	
Description #4 Diagonal cutting pliers	

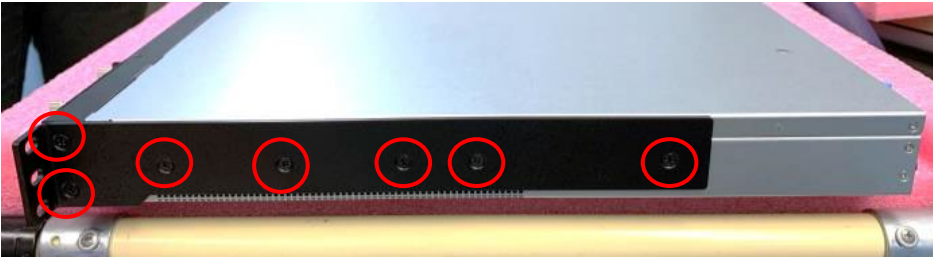
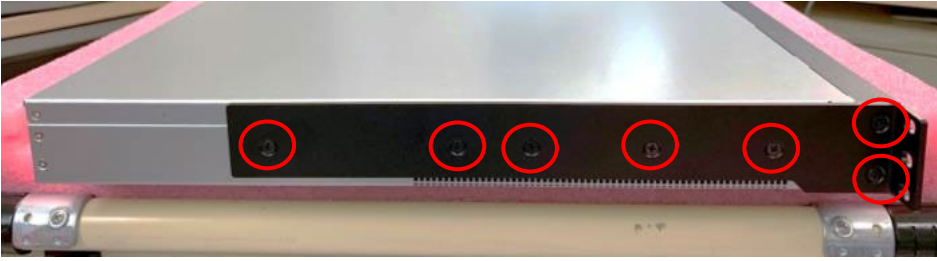
## 3.0 Product Disassembly Process

3.1 List the basic steps that should typically be followed to remove components and materials requiring selective treatment:

1. Remove 14 screws from left and right rackmount brackets. Remove rackmount brackets
2. Remove 4 screws. Remove chassis top cover.
3. Remove mylar fan duct.
4. Remove 4 memory modules.
5. Remove 2 screws. Remove 2 M.2 SSDs.
6. Unplug connectors. Remove 3 screws. Remove small PCBA.
7. Unplug 3 fan connectors from mainboard.
8. Remove coin battery.
9. Remove 1 CRPS PSU from Chassis
  - 9.1. User flat head screwdriver, unlatch over and case.
  - 9.2. Remove cover by sliding the cover off the case.
10. Remove 9 screws. Remove Mainboard.

3.2 Optional Graphic. If the disassembly process is complex, insert a graphic illustration below to identify the items contained in the product that require selective treatment (with descriptions and arrows identifying locations)

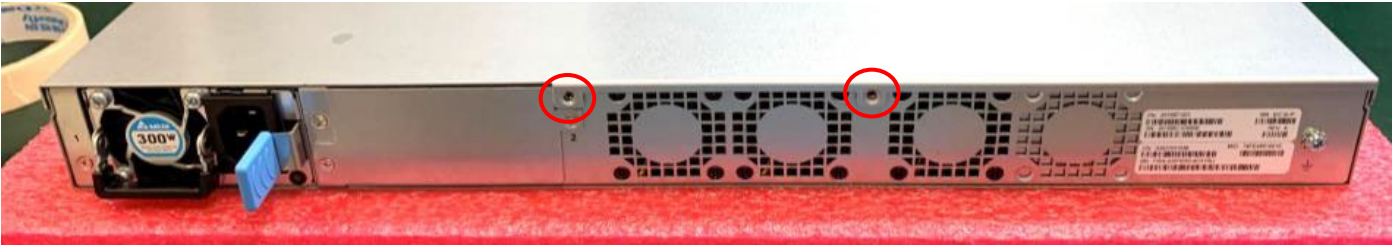
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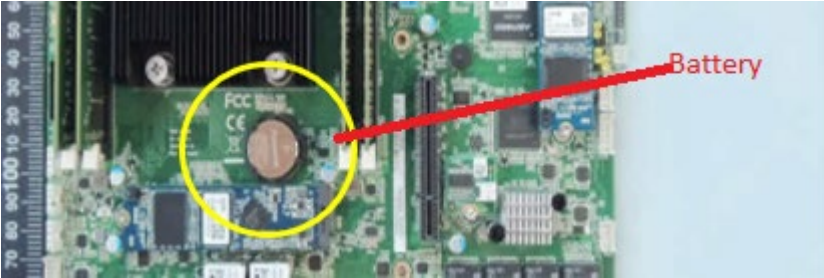
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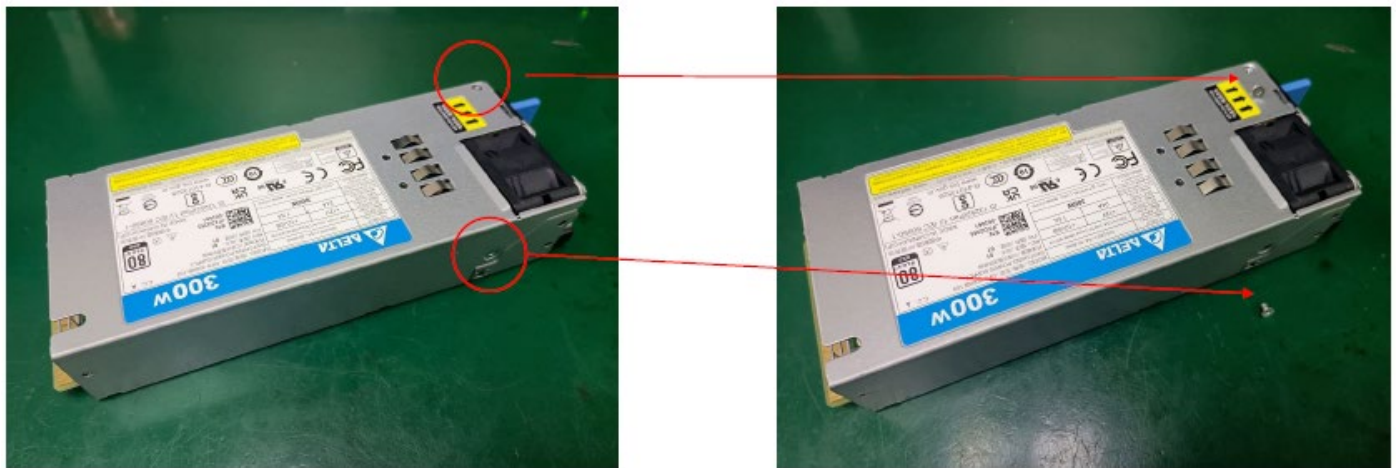
2. cont.



8.



9.



9. cont.



9. cont.

