

Product End-of-Life Disassembly Instructions

Product Category: Networking Equipment

Marketing Name / Model

[List multiple models if applicable.]

ARUBA 2930M 24G 1-SLOT SWITCH (JL319A)

ARUBA 2930M 48G WITH 1-SLOT SWITCH (JL321A)

Name / Model #3

Name / Model #4

Name / Model #5

Purpose: The document is intended for use by end-of-life recyclers or treatment facilities. It provides the basic instructions for the disassembly of HPE products to remove components and materials requiring selective treatment, as defined by EU directive 2002/96/EC, Waste Electrical and Electronic Equipment (WEEE).

1.0 Items Requiring Selective Treatment

1.1 Items listed below are classified as requiring selective treatment.

1.2 Enter the quantity of items contained within the product which require selective treatment in the right column, as applicable.

Item Description	Notes	Quantity of items included in product
Printed Circuit Boards (PCB) or Printed Circuit Assemblies (PCA)	With a surface greater than 10 sq cm	2
Batteries	All types including standard alkaline and lithium coin or button style batteries	0
Mercury-containing components	For example, mercury in lamps, display backlights, scanner lamps, switches, batteries	0
Liquid Crystal Displays (LCD) with a surface greater than 100 sq cm	Includes background illuminated displays with gas discharge lamps	0
Cathode Ray Tubes (CRT)		0
Capacitors / condensers (Containing PCB/PCT)		0
Electrolytic Capacitors / Condensers measuring greater than 2.5 cm in diameter or height		0
External electrical cables and cords	Power cord and Console RJ45 cable	2
Gas Discharge Lamps		0
Plastics containing Brominated Flame Retardants weighing > 25 grams (not including PCBs or PCAs already listed as a separate item above)		0
Components and parts containing toner and ink, including liquids, semi-liquids (gel/paste) and toner	Include the cartridges, print heads, tubes, vent chambers, and service stations.	0
Components and waste containing asbestos		0
Components, parts and materials containing refractory ceramic fibers		0

Item Description	Notes	Quantity of items included in product
Components, parts and materials containing radioactive substances		0

2.0 Tools Required

List the type and size of the tools that would typically be used to disassemble the product to a point where components and materials requiring selective treatment can be removed.

Tool Description	Tool Size (if applicable)
Torque Driver (Standard)	T10
Torque Bit	T10-70 mm
Description #3	
Description #4	
Description #5	

3.0 Product Disassembly Process

3.1 List the basic steps that should typically be followed to remove components and materials requiring selective treatment:

1. Unscrew and remove - SCREW-MACHINE ASSEMBLY M5 X 0.8 10M ROHS at 2 locations
2. Unscrew and remove - ASSY, BULKHEAD BLANK FP
3. Unscrew and remove - ASSY, BLANK STACKING LAVA
4. Press handle and remove - PS BLANK FILLER
5. Press handle and remove PWR SUPPLY 250 W
6. Unscrew and remove - SCREW-THD-RLG M3 X 0.5 6MM-LG ROHS at 17 Locations and Chassis Cover Lava NP
7. Unplug Connector of FAN ASSEMBLY RUBY at 3 locations from PCA and remove the FANs ASSEMBLY RUBY
8. Unplug and remove - 1MM FFC CABLE, 76MM LONG
9. Unscrew and remove - SCREW T10 M3X6 at 2 locations.
10. Remove PCA, LAVA LED BOARD
11. Remove PUSHBUTTON, SMT, MODE SWITCH
12. Unscrew and remove SCREW-THD-RLG M3 X 0.5 6MM-LG ROHS at 11 Locations and PCA ASSY, LAVA PORTS WITH NO HPPOE & MECH
13. Remove INSULATOR RUBY
- 14.

3.2 Optional Graphic. If the disassembly process is complex, insert a graphic illustration below to identify the items contained in the product that require selective treatment (with descriptions and arrows identifying locations).







