



Product End-of-Life Disassembly Instructions

Product Category: Networking Equipment

Marketing Name / Model

[List multiple models if applicable.]

HP MSR4080 Router Chassis(JG402A)

Purpose: The document is intended for use by end-of-life recyclers or treatment facilities. It provides the basic instructions for the disassembly of HP products to remove components and materials requiring selective treatment, as defined by EU directive 2002/96/EC, Waste Electrical and Electronic Equipment (WEEE).

1.0 Items Requiring Selective Treatment

1.1 Items listed below are classified as requiring selective treatment.

1.2 Enter the quantity of items contained within the product which require selective treatment in the right column, as applicable.

Item Description	Notes	Quantity of items included in product
Printed Circuit Boards (PCB) or Printed Circuit Assemblies (PCA)	With a surface greater than 10 sq cm	2
Batteries	All types including standard alkaline and lithium coin or button style batteries	0
Mercury-containing components	For example, mercury in lamps, display backlights, scanner lamps, switches, batteries	0
Liquid Crystal Displays (LCD) with a surface greater than 100 sq cm	Includes background illuminated displays with gas discharge lamps	0
Cathode Ray Tubes (CRT)		0
Capacitors / condensers (Containing PCB/PCT)		0
Electrolytic Capacitors / Condensers measuring greater than 2.5 cm in diameter or height		0
External electrical cables and cords		0
Gas Discharge Lamps		0
Plastics containing Brominated Flame Retardants weighing > 25 grams (not including PCBs or PCAs already listed as a separate item above)		0
Components and parts containing toner and ink, including liquids, semi-liquids (gel/paste) and toner	Include the cartridges, print heads, tubes, vent chambers, and service stations.	0
Components and waste containing asbestos		0
Components, parts and materials containing refractory ceramic fibers		0
Components, parts and materials containing		0

radioactive substances		
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2.0 Tools Required

List the type and size of the tools that would typically be used to disassemble the product to a point where components and materials requiring selective treatment can be removed.

Tool Description	Tool Size (if applicable)
Screw driver	2#
tweezers	

3.0 Product Disassembly Process

3.1 List the basic steps that should typically be followed to remove components and materials requiring selective treatment:

1. Unscrew the screws for mounting angle 1, and then remove the mounting angle 1 from the rack or cabinet.
2. Remove all of the labels.
3. Unscrew the screws on blank panel 2 and 3, and then remove the blank panel 2 and 3.
4. Remove shielding fingers 4.
5. Remove the part 5 and 6.
6. Remove shielding fingers 4.
7. Remove the part 7.
8. Unscrew the screws on part 8, then remove it.
9. Remove shielding fingers 4.
10. Unscrew the screws on panel 7.1, and then remove panel 7.1.
11. Unscrew the screws on panel 7.2, and then remove panel 7.2.
12. Remove shielding fingers 4.
13. Unscrew the screws on PCB 7.3, and then remove PCB 7.3.
14. Unscrew the screws on panel 7.4, and then remove panel 7.4.
15. Unscrew the screws 7.5, and then remove handle 7.5.
16. Remove shielding fingers 4.
17. Unscrew the screws on panel 7.4.1, and then remove fan 7.4.2.
18. Unscrew the screws on part 8.1, and then remove PCB 8.2.

3.2 Optional Graphic. If the disassembly process is complex, insert a graphic illustration below to identify the items contained in the product that require selective treatment (with descriptions and arrows identifying locations)

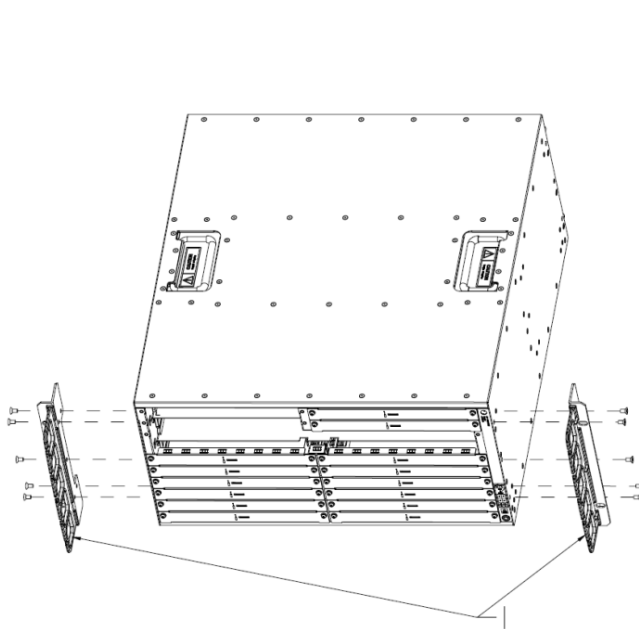


Figure 1 Remove mounting angle

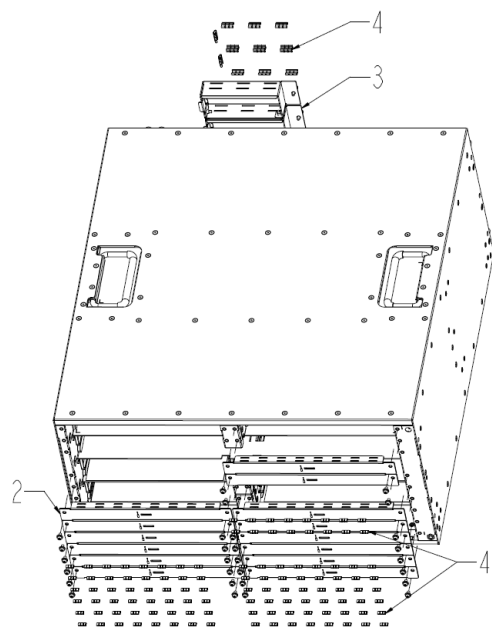


Figure 2 Treatments to the blank panel

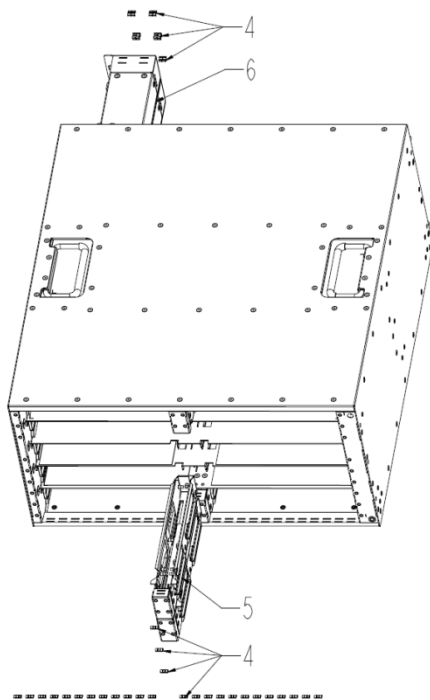


Figure 3 Treatments to the product

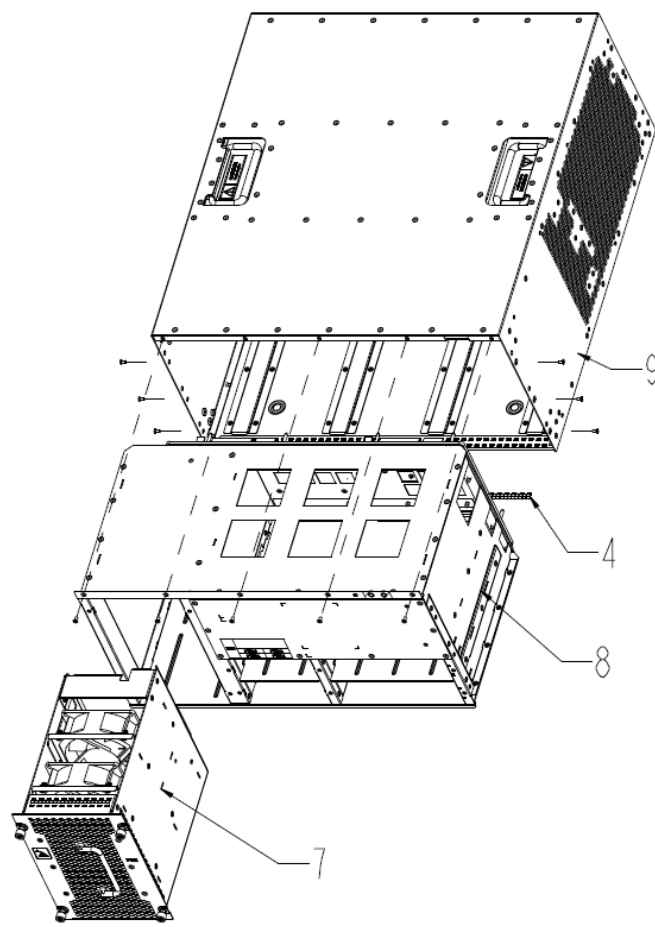


Figure 4 Treatments to the product

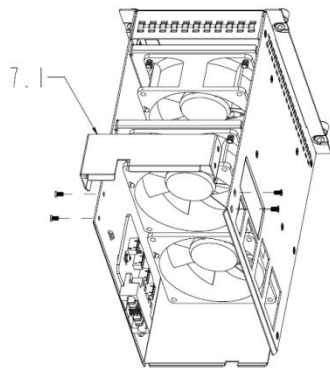


Figure 5 Treatments to PCB-assembly

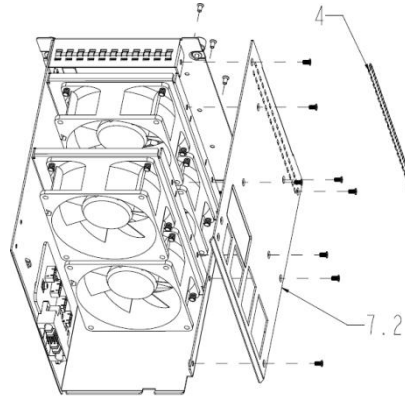


Figure 6 Treatments to the product

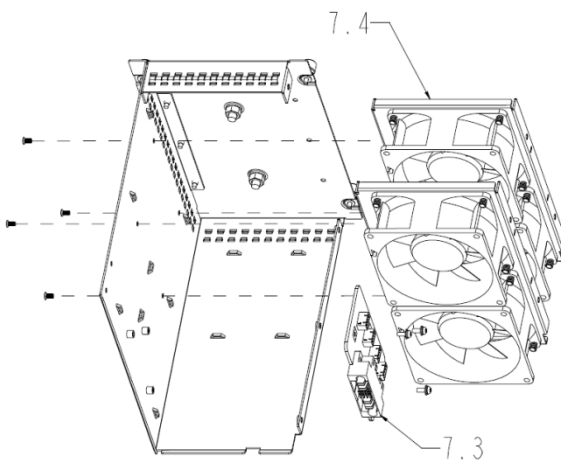


Figure 7 Treatments to PCB-assembly

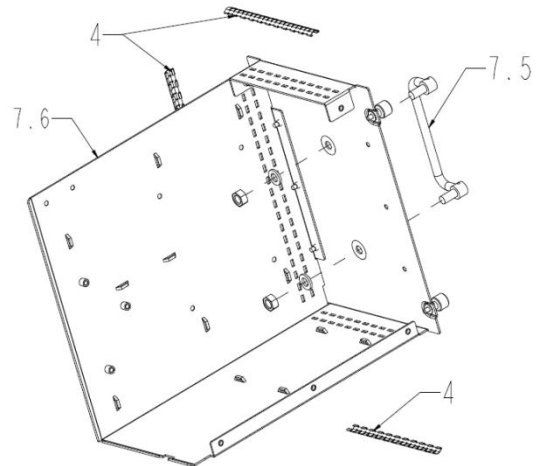


Figure 8 Treatments to fan-assembly

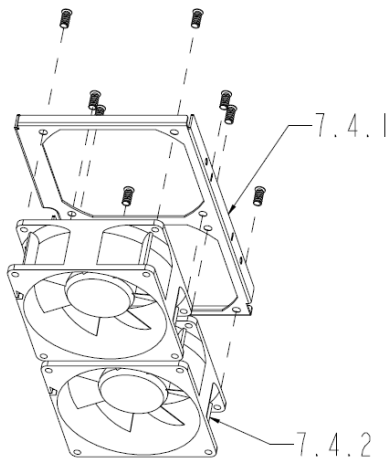


Figure 9 Treatments to fan-assembly

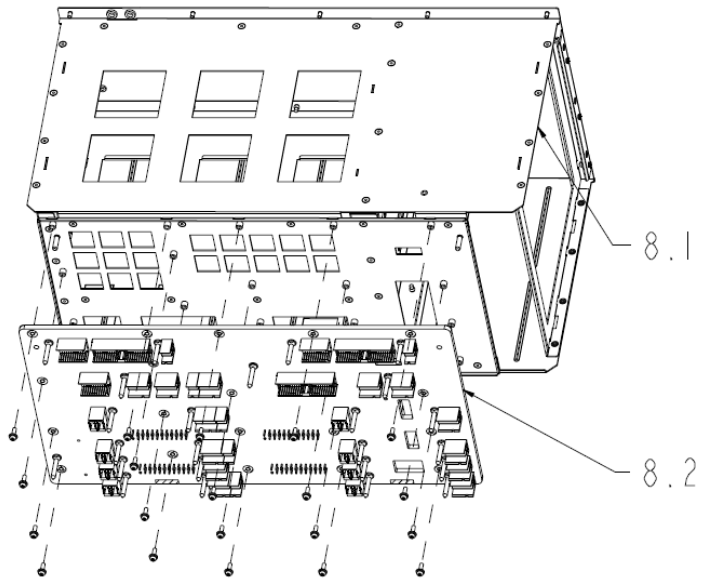


Figure 10 Treatments to PCB-assembly

3.3 Material of the facility built

Facility	Components	Material	Weight(g)	Weight percentage	Selective treatment for materials and components	Details
1		Fe	364.8	1.52%		Fe recycling
2		Fe	59.6*12	2.97%		Fe recycling
3		Fe	95.8*2	0.80%		Fe recycling
4		Be-Cu	9.1	0.04%		Cu recycling
5		Fe	176.1*2	1.47%		Fe recycling
6		Fe	341.2*2	2.84%		Fe recycling
7	7.1	Fe	45.5	0.19%		Fe recycling
	7.2	Fe	353.5	1.47%		Fe recycling
	7.3	Complex PCB	25	0.1%	The surface of PCB is greater than 10 square centimeters;	
	7.4	7.4.1 Fe	100.8*2	0.84%		Fe recycling
		7.4.2 PBT , Cu	245*4	4.08%	Containing brominated flame retardants	
	7.5	Fe	37.5	0.16%		Fe recycling
	7.6	Fe	979	4.07%		Fe recycling
8	8.1	Fe	4904.6	20.40%		Fe recycling
	8.2	Complex PCB	1000	4.16%	The surface of PCB is greater than 10 square centimeters;	
9		Fe	13194.3	54.89%		Fe recycling

3.4 List the basic steps that should typically be followed to remove components and materials requiring selective treatment:

1. Clear the yellow adhesive, if had, by the tweezers.
2. Pry the button battery up from socket.

3.5 Optional Graphic. If the disassembly process is complex, insert a graphic illustration below to identify the items contained in the product that require selective treatment (with descriptions and arrows identifying locations)

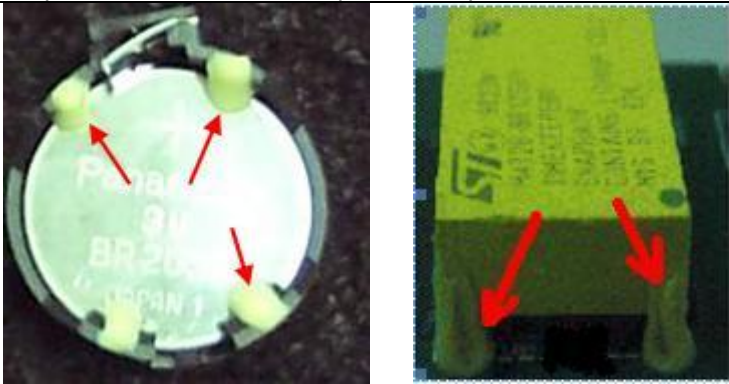


Figure 11 Clear the yellow adhesives by the tweezers.

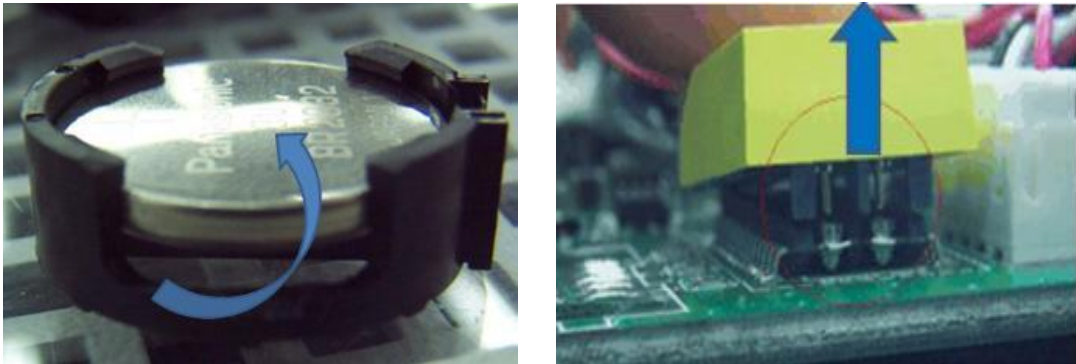


Figure 12 Pry up the button battery

4.0 Revised record

Date	Version	Author	Modify content
2012.12.10	V0	Cheng Wei	Initial version